

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph on page 14 starting at line 7 with the following rewritten paragraph:

-- Then, the polyethylene adhesive film 5 and the polyethylene film 4 are integrated by the thermal fusion. As shown in Fig. 5, the skin 2 of polyethylene terephthalate is firmly bonded all over the liquid-contact surface F1 and outer peripheral surface [[2]]F2 of the core 1. Subsequently, as noted above, the outer surface of the tip portion of the core 1 is coated with the silicone 7, and the glass umbrella 8 and washer seal 10 are attached to the core 1. The core 1 shown in Fig. 5 is made of a synthetic resin having elasticity. --